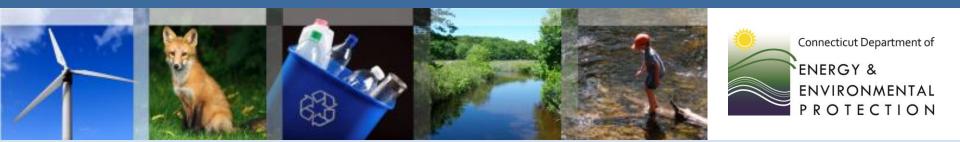


Connecticut Department of Energy and Environmental Protection



Sherill Baldwin, Environmental Analyst, Sustainable Materials Management Wilton Public Library, February 4, 2020

What is Recycling?





Collection





Cycle of Recycling (Reclamation)



Sold to End-Market (Reclaimed)

Sorting/ Processing



Baled to Specification



Collecting Materials for Recycling

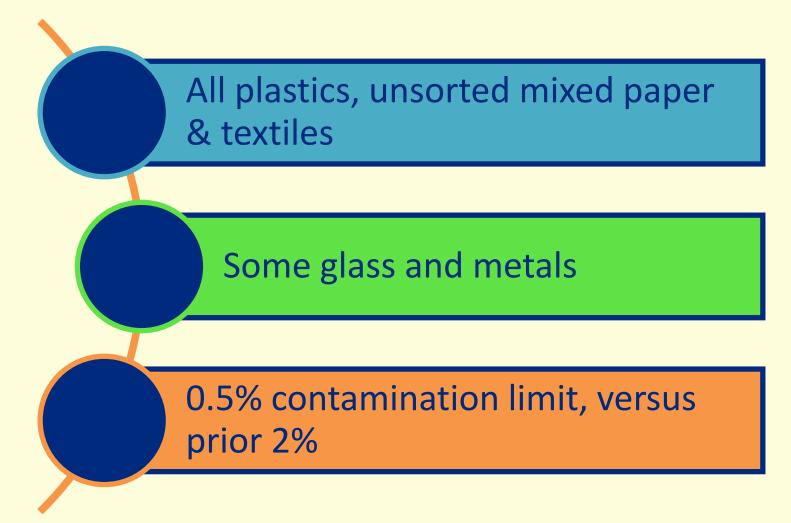


Mixed Recycling (Single Stream) versus dual stream or source separation

Typically requires less space and equipment for collection and storage Typically lower value commodities because of more contamination Higher contamination key factor leading to China's National Sword

China's National Sword Policy

Ban effective Jan. 1, 2018



We purchase items from many places ... we dispose/recycle in many ways



PLASTIC FILM

FOOD SCRAPS

BULKY WASTE

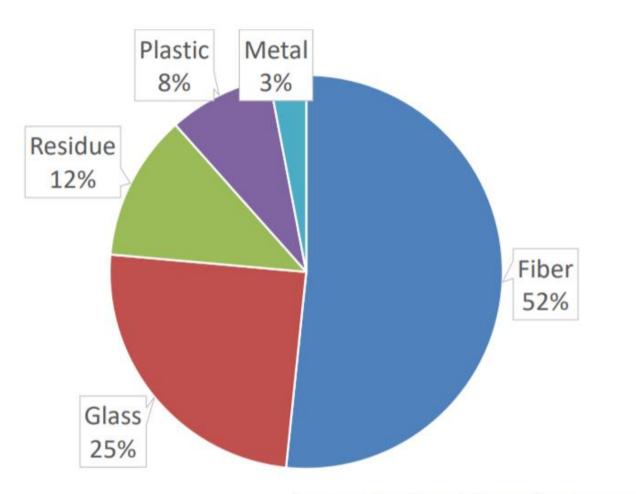
OSCAR



- Biggest impact from China's National Sword
- Pre Sword, China purchased
 55% of world's scrap paper

Fibers

Average Outbound Ton



Source: Northeast Recycling Council (2019)

Value of Material Recovered

NERC Blended Commodities Value in Northeast survey, (April – June 2019)

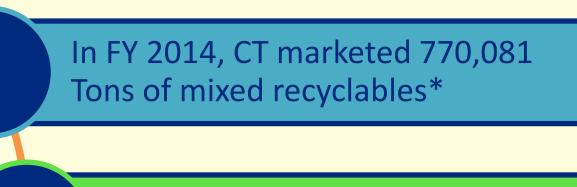
Average commodity value per ton with residuals: \$45.83

Average commodity value per ton without residuals: \$51.65

Cleaner recyclables are worth more; contamination has a cost

Lost Value of Materials Recycled Due to Contamination

Average State MSW Statistics, FY 2014*



770,081 tons of mixed recyclables X 5.82 (cost of contamination)

CT is losing an estimated \$4,481,871 annually due to contamination

Fiber

2019

- Nine Dragons Paper (aka ND Paper), WV -RMP, OCC
- International Paper, AL – OCC
- Port Townsend, WA – OCC
- Pratt, OH OCC, RMP, doublelined kraft
- Ecomelida, SC cartons, aseptic, pulp

2020

- Nine Dragons
 Paper, ME, WI –
 RMP, OCC
- Marcal Paper, NJ
- George Pacific Juno Tech, OR – containerboard

2021

- CorrVentures, NY – OCC, RMP
- Green Bay Packaging, WI – OCC, RMP
- Cascades in VA OCC, RMP
- Phoenix Paper, KY – OCC, RMP

RMP – residential mixed paper OCC – old corrugated containers MRF – materials recovery facility

Plastic

2019

- Azek, OH HDPE, LDPE
- EFS, PA (expansion) plastic film
- EFS, Ontario (expansion) mixed rigids and film
- GDP International, SC (expansion) – LDPE, LLDPE, HDPE
- Green Tech, SC PET, HDPE, PP and ABS
- Merlin, BC (expansion) -LDPE, PP, PS
- Montezuma, GA LDPE, HDPE, PC, Ag Plastics

2020

- Avangard, TX, NM, NV LDPE film
- CarbonLite, PA PET
- Ecomelida, SC plastic film
- FDS Mfg, CA (expansion) PP, PE
- Indorama/Loop, SC PE bottles
- MCM Plastic, LA (expansion) post-industrial PVC production residue
- Netafim, CA (expansion) -**HDPE** irrigation tubing
- PreZero Polymers/ACI Plastics, CA – LDPE, LLDPE film from store drop-off
- PreZero Polymers/ACI Plastics, SC (expansion) – #3-**#7** containers
- Roplast Industries, CA (expansion) – LDPE
- rPlanet Earth, CA PET

2021 & 2022

- Polywood, NC HDPE, mixed plastics
- PureCycle Tech, OH PP
- Sirmax, IN PP, PET scrap

HDPE – high density polyethylene ABS – acrylonitrile butadiene styrene PS – polystyrene LLDEP – linear low-density polyethylene PVS – poly vinyl chloride

LDPE – low density polyethylene

PET- polyethylene terephthalate PP – polypropylene

Glass

2019	2020	2021
	 Urbanmining, CT – MRF glass Glass bottle factory - cullet 	

MRF – materials recovery facility

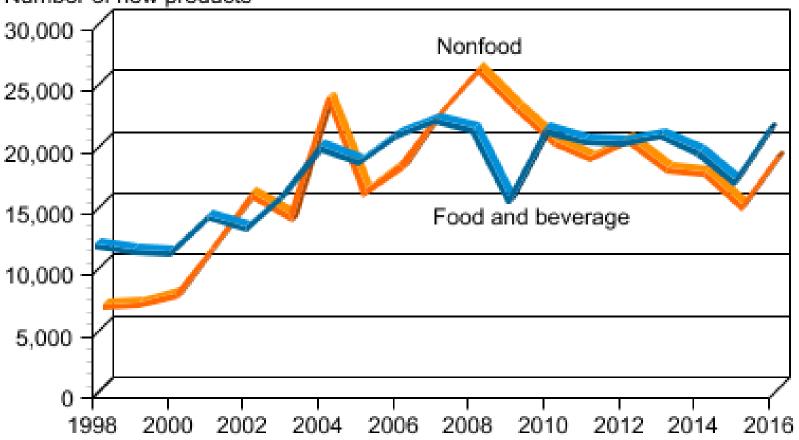
Are we doing it wrong?





New product introductions of consumer packaged goods, 1998-2016

After declining between 2007 and 2009, the number of new food and beverage products rebounded in 2010, dipped again between 2013 and 2015, then bounced back in 2016



Number of new products

Source: Calculated by ERS, USDA using data from Mintel's Global New Product Database (Mintel GNPD).

Plastic Packaging Strategy: WalMart

- By 2025 100% recyclable, reusable, or industrially compostable for its private brand
- By 2025 20% post-consumer recycled content (target) in private brand packaging
- By 2022 label 100% of food and consumable private brands with How2Recycle label
- Work with suppliers to eliminate nonrecyclable packaging material (PVC & PS) by 2025

EPA/WalMart: What is Recyclable?

- 60% of consumers have access to program that collects
- Infrastructure for processing to sort clean quality materials – must exist
- Currently for plastic packaging that includes the following resin types
 - PET (#1)
 - HDPE (#2)
 - LDPE (#4)
 - PP (#5)





A Cleaner World Starts With Us

How2Recycle is a standardized labeling system that clearly communicates recycling instructions to the public. It involves a coalition of forward thinking brands who want their packaging to be recycled and are empowering consumers through smart packaging labels.



A Smarter Label System

Variation in recycling programs, unclear labeling, and inaccurate recyclability claims make proper recycling a challenge. The How2Recycle label was created to provide consistent and transparent on-package recycling information to consumers in North America.



Clear. Consistent. Concise. Recycling labels that make sense.



Empty & Discard Sprayer: This means before you recycle your bottle, make sure you remove the sprayer. This usually means the sprayer contains metal parts.



Recycling... It's the Law!

Mandatory Recycling in CT:

- 1975
- 1989
- 2012



Items Designated (Mandated) for Recycling

- Glass & Metal Food & Beverage Containers
- Plastic Containers (PET or PETE #1)
- Plastic Containers (HDPE #2)
- Scrap Metal, including appliances

- Corrugated Cardboard
- Boxboard
- Newspaper
- Magazines
- White & Colored Office Paper (residences and businesses)
- Ni-Cd Rechargeable Batteries (from consumer products)
- Waste Oil (crankcase oil from internal combustion engines)
- Leaves (must be composted)
- Lead Acid Battery or Motor Vehicle Batteries
- Commercially Generated Source Separated Organic Materials (Only applies to those businesses compelled to do so per <u>CGS Section 22a-226e</u>)

Recycling Laws and Regulations



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Recycling Laws and Regulations



Other recyclables (not in mixed recycling bin)

- Electronics
- Paint
- Mattresses
- Thermostats
- HHW
- Textiles
- Food scraps

- Large quantities of books
- Eyeglasses
- Household items
- Playscapes; 5 gallon buckets; bulky rigid plastics
- Plastic bags; plastic wrap
- Shredded paper



Curbing Our Impact

- ReThink what are we buying/using; do we need it? Can we buy it without packaging?
- Refuse choose to stop purchasing certain products Ex. Do you need a straw? Do you need that "free" stuff?
- Reduce purchase differently (bulk, repairable, durable)
- Reuse/Repair durables, extending life of item
- Recycle do your best to recycle what you can – Not recyclable? ReThink or be active citizen

Before DEEP updated Strategic Plan (CMMS)

- Municipal Solid Waste Characterization
 - Help us understand what types of items are still in the municipal waste stream
- Characterization of residential "Single Stream" recycling (aka residential mixed recycling)
 - Understand contamination rates, problem materials, how much paper vs. containers etc.



Top 5 Contaminants

- 1. Plastic Bags
- 2. Shredded Paper
- 3. Bagged recyclables or waste
- 4. Tanglers (garden hoses, hangers, clothes)
- 5. Bottle caps



Harmonization across Connecticut

Met with Material Recovery Facility (MRF) Operators

- What is Detrimental?
 - Item, material or product that:
 - could be harmful to employees or safety concern; and/or
 - 2. can shut down or harm equipment; and/or
 - 3. reduces the value of commodities.





Learn about the new, universal list for recycling.



http://www.recyclect.com



Some Changes

- IN: Pizza boxes (clean, no food) for all
- IN: Black plastic containers, nursery pots/planter pots
- OUT: No loose bottle caps
- OUT: No shredded paper
- OUT: No plastic bags, plastic wrap/film
- OUT: No expanded polystyrene (Styrofoam)



Some things are just trash

- Single-use coffee cups/lids
- Single-use straws
- Moldy/mildew textiles
- Used pens/pencils/toothbrushes
- Used/broken garden hoses
- Used/popped balloons
- Used polystyrene foam (Styrofoam[™]) products
- Insulating foam (packaging)



Why Does Quality Matter?





Collection



Cycle of Recycling (Reclamation)



Sold to End-Market (Reclaimed)

Sorting/ Processing



Baled to Specification

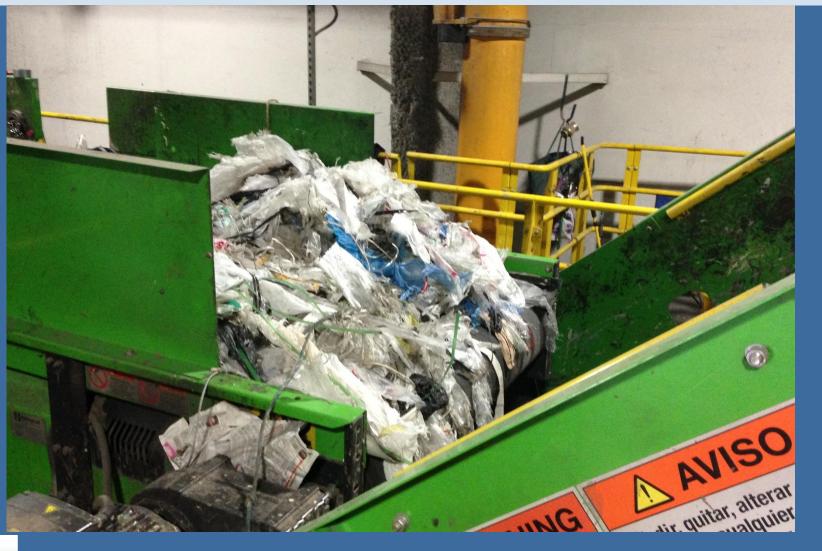


Plastic Bags & Other Film at CT MRFs





Plastic Bags & Other Film at CT MRFs





Bagged Recyclables vs. Bag of Trash





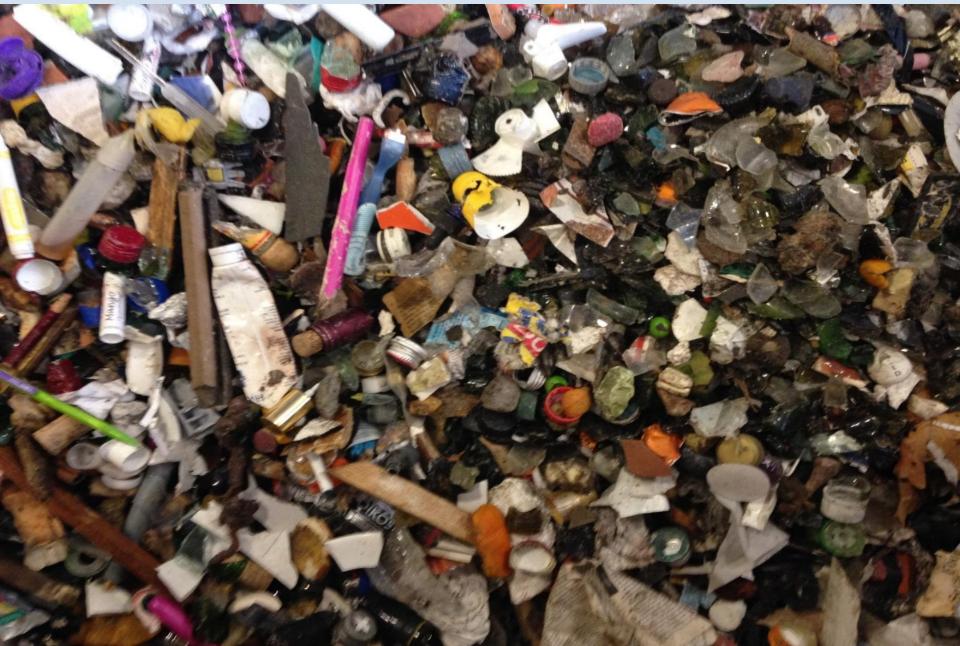


NO PLASTIC BAGS IN THE CART Recyclables

Collecting recyclables in a bag? Empty the contents into the cart.

Return plastic bags to retailers.

Glass Recovered at CT MRFs (2015)



Glass Recovered at CT MRFs



Do NOT put batteries in curbside recycling bin

Fires in the Solid Waste System directly linked to LI Batteries



Recycling Truck Explosion East Northhampton Mar. 2017



Baler Chamber Li-based battery contained explosion Northern Calif Feb. 2017



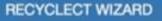


Other items to keep OUT of recycling bin

- No batteries
- No syringes
- No propane tanks
- No ammunition
- No lawnmower blades
- No knives or other utensils
- No diapers baby/adult
- No tampon applicators







CAN I RECYCLE IT?

⑦ Something Missing?

ig? ⊡ Share ~

Type the name of a waste item and we'll tell you how to recycle or dispose of it.

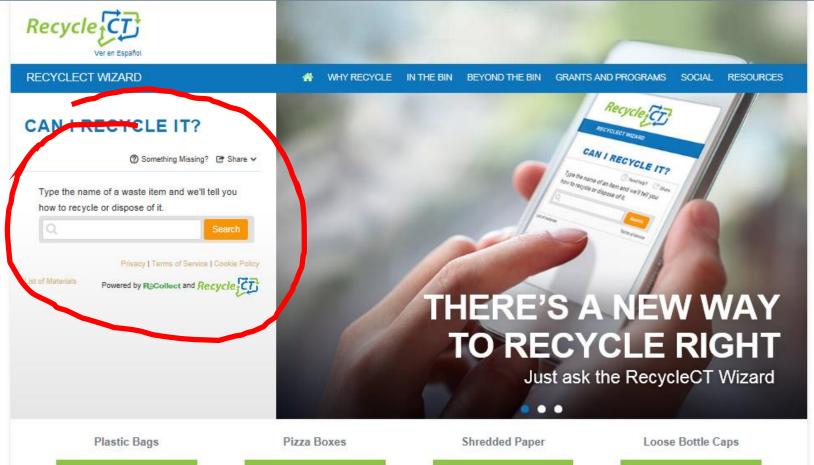




💏 WHY RECYCLE IN THE BIN BEYOND THE BIN GRANTS AND PROGRAMS SOCIAL RESOURCES

WHAT'S IN? WHAT'S OUT?

New, simple standards for residential curbside recycling











http://www.recyclect.com/



RECYCLING RESOURCES

To support Connecticut recycling efforts, RecycleCT has resources available to help educators, municipalities and recycling companies inform their communities on the state's universal, residential recycling guidelines.

The materials can be easily downloaded with specific collateral pieces having areas for organization name, address, phone number and website address customization.

PRINT

Brochure

Educate your customers with a convenient list of the correct items that can be recycled. Customizable area located on the back of the brochure. Size: 5" x 8"



Flyer

All the recycling information that your customers need on one sheet. Can easily be customized and printed from any printer. Limited customizable area located at the bottom of the flyer. Size: $8.5^{r} \times 11^{r}$

Invoice Insert

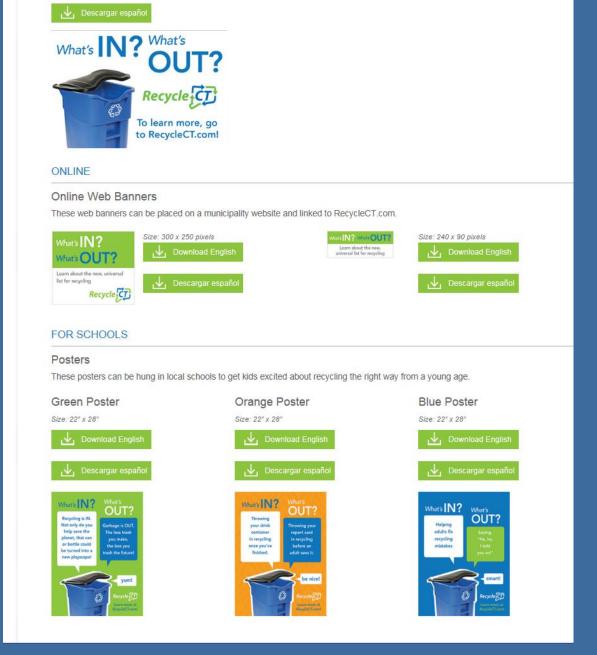
This two-sided flyer is the perfect size to slip into an envelope with your company's invoice. Size: $8.5^r \times 3.5^r$

Download English

,↓, Descar

and a DMP

http://www.recyclect.com/resources.html



http://www.recyclect.com/resources.html



What's IN, What's OUT

For

RESIDENTS (not businesses)



Acceptable VS.

Recyclable

CLEAN, NO FOOD

